Specifications of the vessel and the gas installation which are representations by the Owners.

(A) VESSEL'S CHARACTERISTICS

PREAMBLE

Name : **ECO FREEZE**Owner : **ECOVCM INC.**

Flag : **REBUPLIC OF MARSHALL ISLANDS**

Build : **HYUNDAI MIPO DOCKYARD**

Date on Service : April 17th2018

Class : LLOYDS REGISTER (LRS), ICE CLASS 1B-FS

GRT International : 19,554 tons Suez : 20,465.39 tons (Issued by Class) Panama : 65,976 m3

(Issued by Panama Canal Authority)

NRT International : 5,866 tons Suez : 16,547.97 tons (Issued by Class) Panama : 16,329 tons

(Issued by Panama Canal Authority)

Is vessel build according to USCG regulations? : Yes

RINA regulations? : N/A
Japanese regulation? : JIS

Has vessel received USCG approval? : YES

(for foreign vessel in US

water)

RINA approval? : N/A

HULL

 LOA
 : 159.87m
 LOA

 LBP
 : 152.00m
 LBP

 Breadth
 : 25.60m
 Breadth

 Depth
 : 17.30m
 Depth

Summer Draft : 11.914m Summer Draft

Multiple Draft : N/A

Estimated draft with full cargo and full bunkers are as follows.

Pro	duct	Draft Fore(m)	Draft Aft(m)	Draft Mean(m)	Corresponding Deadweight(t) (Only cargo)
Propane	98%)	9.04 m	9.23 m	9.14 m	12,709 tons
NH ₃ (98	%)	9.50 m	10.24 m	9.87 m	14,900 tons
VCM	(98%)	11.86 m	11.89 m	11.88 m	21,254 tons

Propeller immersion:

At draft 9.14 m correspond.(Propane cond.) :100.6%(50% Full Immersion)
At draft 9.90 m correspond. (NH3 cond.) : 117.7%(50% Full Immersion)
At draft 11.88 m correspond. (VCM cond.) : 146.6%(50% Full Immersion)

COMMUNICATION EQUIPMENT

VESSEL PARTICULARS FORM "C" ECO FREEZE 22,000m3LPG/NH3/VCM CARRIER - DATE 01/11/2021

Call letter **V7MA2** Radio Station normally watched Yes

JSS-2250 include Radio MF/HFNBDP Radio MF/HFTEL/DSC JSS-2250 include VHF **JHS-770S 2sets**

Inmarsat 'C' 4538453376 Satellite Communication

> Inmarsat 'FBB' +870 773256256 e-mail ecofreeze@stealth.gr

Main Engine x 1 Type and make **MAN B&W 6S50ME-C8.5**

> Service power : 7,155 Kw x113.0 rpm (90% of SMCR)

No of Cylinders

Cyl Bore x Stroke 500 mm x 2,000 mm

Grade of fuel used : HFO - viscosity of up to 700cst at 50°C

Auxiliaries Type and make Yanmar 6EY22LW

> (Electrical) rated 900 Kw x 450V x 3 phases x 60 Hz

(Mechanical) 4 stroke x970Kw x 720 rpm

Grade of fuel used HFO - viscosity of up to 700cst at 50°C

No off

STX Engine 6CT8.3DMGE - 120Kw, AC 450V, **Emergency Gen** Type

3 phase, 60 Hz

0.7 Mpa Saturated

No off

Composite Boiler Type Alfa Laval OC-TCi 3,800 Kg/HrKBM 200

> Evaporation 3,500 Kg/hr (Oil fired section) 1,000 Kg/hr (Exhaust gas M/E),

2X150 Kg/hr (Exhaust gas A/E),

Max Design

Pressure

Feed Water Temp 80°C

No off 1

Exhaust Economiser Type N/A

Evaporation No off

Air Compressors

(Main)

Type / Capacity Sauer Compressor(WP121L) - Vertical,

2-stage, Air cooled type / 150m³ / hr

No off

Air Compressor (Emergency)

Type Sauer Compressor(WP33L)

No off 1

Fuel Oil Purifiers Type **GEA OSE20-0136-067/20 – Centrifugal**

No off

Lub Oil Purifier 2,500 Ltrs / Hr, 700mm²/s at 50°C Capacity

> GEA OSE5-91-037/5 - Centrifugal Type

No off 1

Capacity 1,400 Ltrs / Hr, 30mm²/s

Evaporator

(F.W generator)

Type Alfa Laval AQUA blue-C80-HW / HWL 7-20

Capacity 1 X 15 m³/24h

Fresh Water Sterilizer

Type

DAE HEUNG TECH ULTRA VIOLET RAY TYPE

Capacity 1 X 5000L/h

Waste Oil Incinerator (IMO MEPC 76 (40))

Type

HMMCO MAXI NG50 SL WS

Capacity

Oil at 38 kg/h & Solids at80 Kg/h

Oily Water Separator

Type Capacity SKF TMPB-2,5 1 X2.5m3/h

Sewage Treatment

plant

Type IL SEUNG Co, Ltd (ISB-04)- BIOLOGICAL

MOVING BED BIFILM REACTOR

Capacity 1 X25 persons per day

Hot Water Set (Calorifier unit)

No off

DAE HEUNG TECH Co., Ltd. 300L with 1 x

1.0m²steam heater / 1 set

Steering Gear

Type Rolls-Royce industries

-Electro-hydraulic, Rotary vane type

(RV850-3)

Exhaust gas cleaning

system

(SCRUBBER UNIT)

Type

Alfa Laval Aalborg

Pure Sox 70 Multiple Hybrid System

Bunker capacity

HFO : 1,570.0 m³ (Fuel oil bunker tanks are DH) AT 95%

Diesel : 498.2 m³ (Diesel oil bunker tanks are DH)AT 95%

Fresh Water : 267.2m³

 $NOTE: SPEED\ AND\ CONSUMPTION\ PARTICULARS\ WILL\ BE\ FINALIZED\ UPON\ SEA\ TRIALS\ COMPLETION\ AND\ \&\ SCRUBBER\ COMMISSIONING$

SPEED & MAIN ENGINE CONSUMPTIONS

Always about and up to Beaufort scale 4 – and max significant wave height of 1,25m

A. Craad	M/E IFO Consumption				
Av. Speed	(MT/day)				
	In Ballast condition	In Ladden condition			
13.0 knots	abt 13.0	abt 16.0			
14.0 knots	abt 15.5	abt 20.0			
15.0 knots	abt 18.5	abt 23.5			
16.0 knots	abt 23.5	abt 28.5			

All figures are about, defined as +/- 5% on consumption and speed respectively.

Notes:

- Speed and consumption figures at sea, are best estimated basis daily weather conditions are up to Beaufort scale 4 – max. significant wave height 1.25 m, without effect of sea currents or swell, and vessel en route under a steady course, with a net sea passage duration of at least 24 hrs.
- 2. Consumption figures at port, are subject to port movements, port and/or harbour, terminal requirements, for the safe manoeuvring, approach, inland navigation, and port stay of the vessel throughout her call.

AUXILIARY ENGINES CONSUMPTION

	IFO Consumption (MT/day)	No of units running
At Sea (Ballast)	abt 3.5 MT/Day	1
At Sea (Laden & Cooling max Capacity)	abt 10.5 MT/Day	3
Loading (No cooling)	abt 3.5 MT/Day	1
Loading (Cooling at max capacity)	abt 10.5 MT/Day	3
Discharging (Fully Refrigerated)	abt 10.5 MT/Day	3
Discharging (Heating cargo)	abt 7.0 MT/Day	2
At anchor / Idle	abt 3.5 MT/Day	1
Inerting / Gass Freeing	abt 7.0 MT/Day	2
Scrubber in operation at SECA (Because of two A/E requirement for using of Scrubber the addition consumpion due to Scrubber is 1,5 M/T)	abt 5.0 MT/Day in total	2

BOILER CONSUMPTION Page 4 of 13

	Consumption (MT/day)	
At Sea	abt 0.5 MT/Day	

(B) CARGO INSTALLATIONS

1. Transportable products and respective quantities, calculated in accordance with IMO – maximum filling formula. (Tonnes)

	100% (CBM)	98% (CBM)
NO.1 CARGO TANK(P/S)	4,914.80	4,816.50
NO.2 CARGO TANK(P/S)	5,834.50	5,717.81
NO.3 CARGO TANK(P/S)	5,836.60	5,719.87
NO.4 CARGO TANK(P/S)	5,611.80	5,499.56
DECK TANK	155.0	151.9
TOTAL	22,352.7	21,905.64

1.1 Carrying capacity at maximum reference temperature

	SPSV	Ref Temp.	Pressure. at Ref.Temp	Density at Ref Temp.	CorrespondingQuantity @98%filling (MT) at ref temperatures (deck tankquantity at 45°C)
	MPaG	°C	MPaG	kg/m³	MT
C-Propane (2,5 mole % ethane)	0.53	7.1	0.53	517	11,315
C-Propane (8 mole % ethane)	0.53	1.6	0.53	520	11,377
Propylene	0.53	2.9	0.53	542	11,859
B/P Mixture (4)	0.53	26.5	0.53	530	11,609
I-Butane	0.53	45.0	0.50	524	11,483
N-Butane	0.53	45.0	0.33	549	12,019
Butylene	0.53	45.0	0.42	560	12,272
Butadiene	0.53	45.0	0.40	589	12,898
V.C.M.	0.35	29.6	0.35	888	19,443
Isoprene (3)	0.53	45.0	0.05	654	14,330
Pentane (3)	0.53	45.0	0.03	600	13,143
Pentene (3)	0.53	45.0	0.06	616	13,488
Anhydrous ammonia	0.53	-20.0	0.09	657	14,391
C4 fractions(4)	0.53	45.0	0.44	545	11,947
Dimethylamine (3)	0.53	45.0	0.28	624	13,662
Diethyl ether, (1)(3)	0.53	45.0	0.04	678	8,239
Methyl chloride(2)	0.35	16.9	0.35	922	11,193
Ethylamine /	0.53	45.0	0.17	653	7,931
Monoethylamine(1)(3)					
Acetaldehyde (3)	0.53	45.0	0.14	739	16,190
Isopropylamine, (1) (3)	0.53	45.0	0.06	661	8,030
Vinyl ethyl ether. (1) (3)	0.53	45.0	0.04	756	9,182
Raffinate 1(4)	0.53	45.0	0.37	572	12,539
Raffinate 2(4)	0.53	45.0	0.33	572	12,529

⁽¹⁾ In accordance with section 17.11 of the IGC Code, the quantity of this cargo should not exceed, 3,000m³ in any one tank.

⁽²⁾ Methyl chloride must be loaded at min -10 °C as lower temp.will result in too high density.

⁽³⁾ Non-Cooled cargoes are carried at ambient conditions, therefore the max ambient air temp (+45°C) is used as reference temperature

⁽⁴⁾ See next page.

Note: Figures in bolt are limits for cargo tanks (not deck tank)

1.2 Carrying capacity at fully refrigerated condition (minimum carrying temperature)

	SPSV	Ref Temp.	Press. at Ref. Temp.	Density at Ref Temp.	Corresponding Quantity @98%filling (MT) at ref temperatures (deck tank quantity at 45°C)
	MPaG	°C	MPaG	kg/m³	MT
C-Propane (2,5 mole % ethane)	0.53	-45.3	0.00	583.4	12,763
C-Propane (8 mole % ethane)	0.53	-51.4	0.00	586.5	12,830
Propylene	0.53	-47.4	0.00	608.7	13,317
B/P Mixture(4)	0.53	-30.2	0.00	599.2	13,115
I-Butane	0.53	-11.7	0.00	593.8	13,000
N-Butane	0.53	-0.4	0.00	601.6	13,174
Butylene	0.53	-6.7	0.00	623.3	13,649
Butadiene	0.53	-4.4	0.00	650.3	14,239
V.C.M.	0.35	-15.6	0.00	965.3	21,134
Isoprene (3)	0.53	32.9	0.00	666.7	14,606
Pentane (3)	0.53	36.2	0.00	609.1	13,344
Pentene (3)	0.53	29.9	0.00	632.3	13,852
Anhydrous ammonia	0.53	-33.0	0.00	673.1	14,732
C4 fractions(4)	0.53	-7.8	0.00	609.5	13,346
Dimethylamine (3)	0.53	7.2	0.00	671.6	14,708
Diethyl ether, (1) (3)	0.53	34.6	0.00	690.7	8,391
Methyl chloride(2)	0.35	-10.0	0.08	970.6	11,779
Ethylamine / Monoethylamine(1)(3)	0.53	16.7	0.00	686.8	8,341
Acetaldehyde (3)	0.53	21.0	0.00	771.0	16,888
Isopropylamine, (1) (3)	0.53	32.5	0.00	675.2	8,203
Vinyl ethyl ether. (1) (3)	0.53	35.6	0.00	767.8	9,329
Raffinate 1(4)	0.53	-2.9	0.00	630.6	13,809
Raffinate 1(4)	0.53	-0.2	0.00	626.0	13,709

⁽¹⁾ In accordance with section 17.11 of the IGC Code, the quantity of this cargo should not exceed, 3,000m³ in any one tank.

- (2) Methyl chloride must be loaded at min -10 °C as lower temp.will result in too high density.
- (3) Non-Cooled cargoes are carried at ambient conditions, therefore the max ambient air temp (+45°C) is used as reference temperature
- (4) Densities for mixtures:

B/P Mixture: calculated as 50 mol% Propane, 25 mol% i-Butane, 25 mol % n-Butane C4 fractions: calculated as 50 mol% i-Butane, 25 mol% n-Butane, 25 mol% Butandiene Rafinate 1: calculated as 50wt%isobutylene, 25wt% cis-2-butene, 25wt% trans-2-butene Rafinate 2: calculated as 30wt% cis-2-butene, 30wt% trans-2-butene, 20 wt% 1-Butene, 20wt% n-Butane.

Note: Figures in bolt are limits for cargo tanks (not deck tank)

2. Other transportable products N/A

SPSV Ref. Temp. Density at Ref. Corresponding

(°C.) Temp. Quantity (MT)

3. TANKS

3.1 Design pressure (Vapour) – BV-IGC : 5.3bar g (0.53 MPag)

- USCG : 5.3 bar g (0.53 MPag)

3.2 Valve setting : **5.3 bar g (0.53 MPag) / 3.5 bar g**

(0.35 MPag) for cargoes with SG above 0.69

3.3 Maximum vacuum obtainable : -0.25 bar g

3.5 Maximum temperature acceptable : 45 °C
3.6 Minimum temperature acceptable : -52 °C
3.7 Hydrostatic Test Pressure : 8 bar g

4. LOADING RATE (TONS/HOUR) - For Full Cargo Parcels

Ex-atmospheric storage with gas : 1 tank : about 500 m³ per hour for LPG,

Return cargoes with density above 972 kg/m³ at

reduced rate (Liquid crossover1 10")

2 tanks : about 1,000 m³ per hour for LPG,

cargoes with density above 972 kg/m³ at

reduced rate (Liquid cressover1 10")

3 tanks : about 1,500 m³ per hour for LPG (Liquid

crossover2 14"),cargoes with density

above 972 kg/m³ at reduced rate

4 tanks : about 2,000 m³ per hour for LPG (using

both Liquid crossovers 10" & 14"),

cargoes with density above 972 kg/m³ at

reduced rate

Remarks:

^{*} Based on maximum velocity of 6.5 metres/sec except VCM, and 5.0 meters/sec for VCMin the liquid piping.

^{*} Loading by shore pump only, proper size gas return line to be connected

^{*} Subject to both ship and shore tanks being under favourable conditions

5. CARGO PUMPS

5.1 Type : Deepwell type of vertical centrifugal

Make : WARTSILA SVANEHØJ A/S
How many : 1 per each tank half (total 8 Nos)

Maximum specific gravity : 0.972

5.2 Capacity (CMB/Hour) : **250** m³/hr at **120** m.l.c

Two speed or variable speed : Single Speed

Rated kW (each) 150 kW
Working pressure maximum : 20 bar g

5.3 Location : At each cargo tank

Removable : Not removable

5.4 Booster pumps : 2

Type : Horizontal

Maker : WARTSILA SVANEHØJ A/S

5.5 Capacity (CMB/Hour) : 250m³/h

Working pressure : 25 bar g

5.6 Location : STB between CT 4 & CT 3

5.7 Time to discharge a full liquid cargo using all pumps against back pressure at pump

1 bar : about 12 hours for LPG (both liquid crossovers)
5 bars : about 30 hours for LPG (both liquid crossovers)

10 bars : -----

5.8 Nominal back pressure when working : about 1 bar

In series corresponding head : 240 m.l.c.

Maximum back pressure : about 10 bar

Nominal pressure at rail (propane) : about 18 bar at 20 degree C of cargo temperature

5.9 What amount of cargo remains in tanks after completion pumping before stripping:

liquid : about 115 liters for each sump
 vapour : about 5 k m³ per one tank

6. STRIPPING

6.1 Stripping system, if any : Yes, 1" (DN25) line, in each tank

6.2 Time required to remove all traces of liquid cargo as stated in 5.9 for:

- LPG : Stripping time depends on tank pressure.

Evaporation for LPG abt. 4 hrs

7. CARGO COMPRESSORS

7.1 Type : 2-stage reciprocating, oil free, 2K160-2Q_1

Make : Burckhardt Compression

How many : 3

Piston displacement 1-st stage / 2-nd stage : 2513 m3/h / 1298 m3/h

Rated Kw 420 kW
Stroke 160 mm
Max discharge pressure 23 bar g

Pressure differential Max 7.5 bar (1-st stage)

Max 19 bar (2-nd stage)

No of Revolutions 710 rpm

7.2 Are compressors oil free : Yes

7.3 Can they reliquefy VCM without risk : Yes, VCM mode to be activated.

7.4 State time to bring full cargo of butane : N/A

to atmospheric pressure from

8. INERT GAS SYSTEM

8.1 Does the vessel use inert gas? : $Yes(N_2)$

If so, state utilization and quantities : See below capacity

8.2 Can the vessel produce inert gas? : $Yes(N_2)$

If so, state type and composition of gas produce:

Nitrogen: 97 % to 99.9% Capacity (discharge) @ 98.00% N₂ is 2,000 Nm3/h

Capacity (discharge) @ 99.00% N_2 is 1,700 Nm3/h Capacity (discharge) @ 99.90% N_2 is 1,050 Nm3/h

Oxygen: 1.0 % to 0.05%

Discharge Capacity TBA

8.3 Maximum production obtainable : Capacity (discharge) @ 95% N₂ is 2,500 Nm3/h

Dry air capacity 5,000 Nm³/h

NOTE:- Above quantities obtained at engine room temperature 45° C

8.4 State if there are storage facilities for inert gas onboard: N/A

- Size : N/A - Pressure : N/A

8.5 State if any shore supply of nitrogen may be required: : Yes

for what purpose
 what quantities
 Secondary Supply
 Two(2), 200A-150#

9. GAS FREEING

9.1 State method used giving all details : Nitrogen PSA Plant / Air Fans

9.2 State time required including stripping : About 33 hrs

10. CHANGING GRADE

10.1 From completion discharge of cargo Propane, time required in hours and inert gas in CBM required to reach a tank and gas installation atmosphere of less than 100 ppm of Propane in Vapour phase.

Time required: about 22 hrs (abt. 43700 Nm³ of N₂)

10.2 Can this operation be carried out at sea? : Yes

10.3 Can the ship measure the number of ppm in vapour phase? : Yes

10.4 Has vessel deck tank for changing grade/cooling operations? : No

10.5 Deck tanks : 1

Capacity : 155 m³

Purpose : for changing grade or carry additional cargo (deck

tank is not insulated and designed to carry all cargo

up to ambient temp of 45degC)

11. COOLING BEFORE LOADING

12. CARGO HEATER

12.1Type: Shell and Tube12.2Inside Diameter: 780 mm12.3Overall length: 7,379 mm

12.4 Cargo flow rate : 500 m³/h (Propane)
12.5 Min Inlet Temp : -55 °C (design)
12.6 Min Outlet Temp : -52 °C (design)

12.7 Required Sea water Capacity : **790 m³/h**

12.8 Design Pressure : **25 bar g (tube side)**12.9 Hydrostatic Test Pressure : **37,5 bar g (tube side)**

12.10 Tightness Test Pressure : 25 bar g

Shell and Tube

12.0 State discharging rate for propane to be brought from atmospheric pressure N/A Loading rate for Propane –minus 42.8°C/0°C: about 500m3/hr (with SW of 15 °C)

13. CARGO VAPORIZER

In case vapour gas is needed to feed compressors, can vessel produce its own if no shore available:

Yes, capacity 2,000 Nm³/hr

14. REFRIGERATING APPARATUS 3 Reliquefaction Units

14.1 Is it independent of cargo? : Yes

If so, state cooling agents : Sea Water

14.2 What minimum temperature can be maintained : -52 deg C (for C-propane with

8% mole ethane)

14.3 What time required at sea to lower by 1°C the full cargo of

Propane (basis air temp +45 °C and sea temp +30 °C

and three reliquifaction units in operation)

From 0°C to -1 °C: 2.8hrs From -10 °C to -11 °C: 4 hrs

15. MEASURING APPARATUS

What gauges on board?

Type : Float type level gauge, Henri System Holland B.V.

FTLG 807 SUS/T391

Location : Cargo tank dome, 1 per each Cargo tank half

16. SAMPLES

16.1 State how tank atmosphere samples can be taken and where from?

Sample points at tank bottom, mid and top

Standard of fitting? : Female 1/2" parallel coupling to

ISO 228-1 2003.

16.2 Same question for cargo : Sampling connection at outlet of each cargo

Pump (PT1/2)

16.3 Are sample bottles available on board? : No

17. CARGO LINES

17.1 Is ship fitted with a port and starboard cargo manifold? : Yes

17.2 Position of cargo manifold

- distance from stern (AP) (S/P) : 76.00 M - distance form stem (FP) (S/P) : 76.20 M

- height above deck : 1.43 M for 14"Liquid manifold

- distance from ship's rail
- underside keel to manifold
: 3.50
M
M

17.3 Liquid line

- flange-size : 14" X 1, 10" X 1

- type : 14"&10" ANSI 300LB

Gas line

- flange-size : 10"X 1, 6" X 1

- type : 10"&6"ANSI 150LB

17.4 What reducers on board? : Stainless steel 304Lpieces supplied

For Liquid line (low temperature)

14" ANSI 300LB to 16" ANSI 150LB, 12" ANSI 150LB,

10" ANSI 150LB, 8"ANSI 150LB

6" ANSI 300LB

10" ANSI 300LB to 12" ANSI 150LB, 10" ANSI 150LB,

8"ANSI 150LB, 6"ANSI 150LB

6" ANSI 300LB

For Vapor line (normal temp)

6" ANSI 150LB to

10" ANSI 150LB to 12" ANSI 150LB, 10" ANSI 150LB,

8" ANSI 150LB, 6" ANSI 150LB 8" ANSI 150LB,6" ANSI 150LB,

4" ANSI 150LB,3" ANSI 150LB

17.5 Is ship fitted with stern discharge?

- Liquid line - diameter

- flange – size

- type

No

N/A

N/A

18. HOSES

Are serviceable hoses available on board? : None

18.1 Two pieces, each
Length
Diameter
Flange-size
Type
Bending radius

N/A

N/A

N/A

N/A

N/A

N/A

18.2 Minimum temperature acceptable : N/A

Maximum pressure acceptable : N/A

18.3 For what products are hoses suitable? : **None**

19. DERRICKS

- Hose cranes : 1 set

Where situated : Mid-ship(center)
 Lifting capacity : 10.0 tons at 10m/min
 Working radius : MAX.22.0m ~MIN.4.9m

20. SPECIAL FACILITIES

20.1 How many grades can be segregated? : Four(4) Grades

Load 4 (four) grades of cargoes

(2 must not require cooling, refer to

cargo operation manual.)

20.2 How many cooled? : Two (2) Grades

20.3 Can vessel sail with slack cargo tanks? : Yes